

## METHOD OF FORMING DOUBLE LAYER CU DIFFUSION BLOCKING FILM

Patent Number: JP9186157

Publication date: 1997-07-15

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Requested Patent:  JP9186157

Application Number: JP19960339315 19961219

Priority Number (s):

IPC Classification: H01L21/3205

EC Classification:

Equivalents: JP2782600B2, KR179795

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### Abstract

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**PROBLEM TO BE SOLVED:** To well suppress Cu from diffusing by forming a first barrier metal layer between a substrate and Cu film and second Cu alloy-made barrier metal layer on the first one.

**SOLUTION:** A first barrier metal layer 102 is formed between a substrate 100 and Cu film 106 and second Cu alloy-made barrier metal layer 104 formed on the first one. The layer 102 is made 100-1000 angstroms thick, e.g. using a TiNx , TiWx , Ta, TaNx , WNx , TaSix Ny or TiSix Ny . The layer 104 is made 100-1000 angstroms thick. e.g. using a Cu-Zn, Cu-Ti, Cu-Mg or Cu-Ta alloy, by the chemical vapor deposition or physical vapor deposition method and Cu-Zn alloy preferably contains Cu 88-97wt.%.

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